



Dart Aerospace Ltd.
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D5522-042
Job Sheet 175385



Part No: D5522-042

Job Qty: 5 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: D5522 REV.C IPP Rev: A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/24/18	0.00	0.00	Start Up Small Fab-4		APR 28 2018
140	Small Fab	5 pcs		4/25/18	0.00	6.08	Small Fab-4		DAS
150	QC	5 pcs		4/25/18	0.00	0.00	QC5		38
160	Packaging	5 pcs		4/25/18	0.00	0.00	Packaging3-2	5/16/6	JUN 29 2018
170	QC21-SA	5 Ea		4/25/18	0.00	0.00	QC21		JUN 29 2018

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-042 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: 7137935 VERIFY TORQUE BY: SR *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: 7138072 VERIFY TORQUE BY: SR 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	5 Ea (1 ea)	90-Start up Operation	5019414
CBL-1240	Cable	5 ft (1 ea)	90-Start up Operation	5027438
CBL-460	Loop Sleeve	20 Ea (4 ea)	90-Start up Operation	5044355
D5522-1	Oil Drain Valve Mount	5 Ea (1 ea)	90-Start up Operation	5079384
D5527-1	Oil Drain Valve	10 Ea (2 ea)	90-Start up Operation	5060412
D5530-1	37° Flared Tube Fitting	5 Ea (1 ea)	90-Start up Operation	5066654
D5532-041	Valve Cap Assembly	10 Ea (2 ea)	90-Start up Operation	5063977
M83248/1-012	Packing	10 Ea (2 ea)	90-Start up Operation	5001658
AS3208-06	Packing	5 Ea (1 ea)	90-Start up Operation	504690X2 5001689 x3
D5370-1	Fitting	5 Ea (1 ea)	90-Start up Operation	5050354

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Container No: S079342



Part: D5522-042

Job No: 175385

Serial No/Batch: S079342

Revision: C

Inspector:

Instructions:

Date: 06/06/18

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38
042

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	5	11	0
	AS3208-06	5	92	0
	CBL-1240	5	429	0
	CBL-460	20	339	0
	D5370-1	5	24	0
	D5522-1	5	4	0
	D5527-1	10	0	0
	D5530-1	5	10	0
	D5532-041	10	7	0
	M83248/1-012	10	84	0
Part Specifications				
Specifications could not be found.				

Plex 4/4/18 8:20 AM dart.lacelle.linda